

W/S 5491



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RBT400214-5
Job Sheet 178697



Part No: RBT400214-5

Job Qty: 8 ea

Part Name: Spring Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	8 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Waterjet2		da 18/08/02
110	Waterjet	8 pcs	7/24/18	7/24/18	0.00	0.80	Waterjet 2 OMAX		da 18/08/02
120	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC2 Waterjet-2		da 18/08/02 DAS
130	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC8-6		da 18-08-09 38
140	Brake NC	8 pcs	7/24/18	7/24/18	0.00	0.80	Brake NC 1		DAS SB 9-38
150	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC5		38
160	Packaging	8 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3		9-38
170	QC21-SA	8 Ea	7/24/18	7/24/18	0.00	0.00	QC21		DAS 21

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 7 Prog Rev: 7 2-Deburr if necessary

140 - Form as per DWG.

21 AUG 23 2018 9-38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M301S20GA	M301S20GA	.3040 sf (.038 ea)	100-Start up Operation	F 123842

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M301S20GA	0	4	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 1:01 PM dart.logan.david



Container No: S098823



Part: RBT400214-5

Job No: 178697

Serial No/Batch: S098823

Revision: 7

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 08/02/10

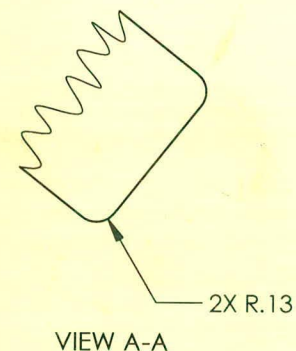
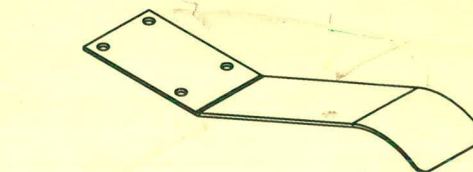
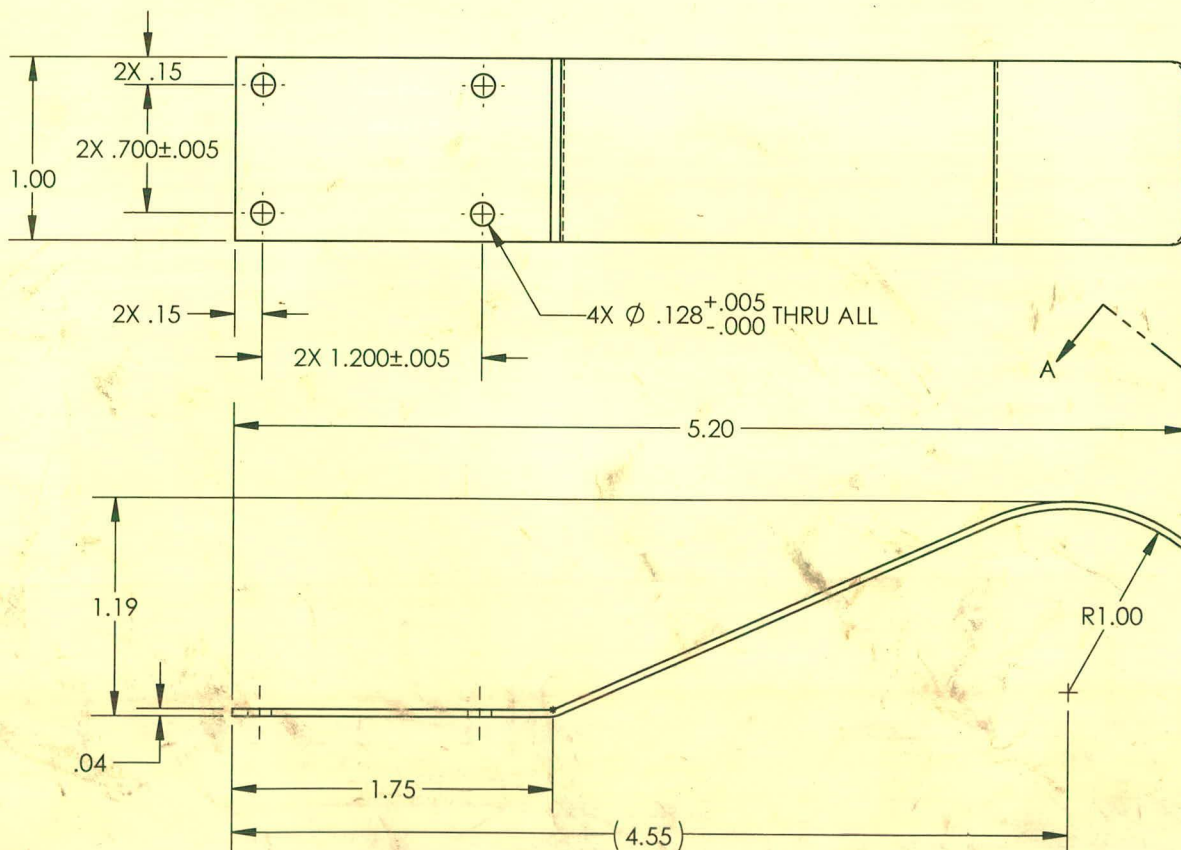
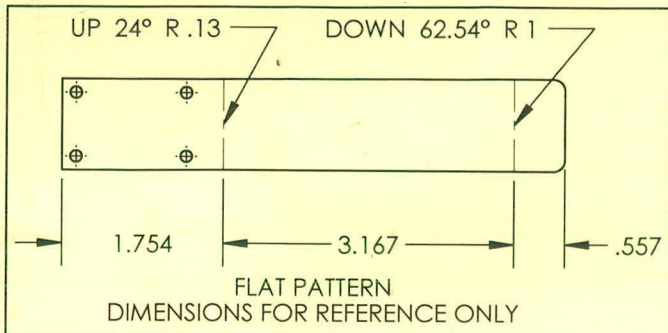
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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		-5 SPRING END WAS R1.125, & ADDED R.125 CORNERS.	1/28/2008	WP
7	16-0240	-5 CH'D DIMS WAS 5.202 IS 5.20, WAS 1.190 IS 1.19, WAS 1.750 IS 1.75, WAS .040 IS .04, WAS 1.000 IS 1.00 WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 2X R.125 IS 2X R.13, WAS (4.552) IS (4.55), WAS 1.200 IS 2X 1.200±.005, WAS .700 IS 2X .700±.005, WAS .150 IS 2X .15. DELETED DIM (.587). ADDED DIM 2X .15. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	12/1/2016	DPD
				JAG



(-5)
SPRING CLIP

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-5	REV 7
MAT'L 301 S.S.	
HEAT TREAT	
FINISH	
SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	USED ON MODEL
CHECKED: CLOUGH	BELL 407
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 4/9/2001
SHEET 4 OF 11	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							